

BODY**TORQUE SPECIFICATION**

SS110-03

| Part tightened | N·m | kgf·cm | ft·lbf |
|---|-----|--------|------------|
| FRONT SEAT | | | |
| Slide motor x Seat adjuster | 2.5 | 25 | 22 in.·lbf |
| Seat cushion slide motor x Seat adjuster | 2.5 | 25 | 22 in.·lbf |
| Tilt motor x Power reclining adjuster assembly | 2.5 | 25 | 22 in.·lbf |
| Lifter motor x Power reclining adjuster assembly | 2.5 | 25 | 22 in.·lbf |
| Power reclining adjuster assembly x Seat adjuster | 19 | 195 | 14 |
| Seat cushion assembly x Seat adjuster assembly | 21 | 214 | 15 |
| Lumber support adjuster x Seatback frame | 5.2 | 54 | 47 in.·lbf |
| Headrest adjuster x Seatback frame | 5.2 | 54 | 47 in.·lbf |
| Seatback cover hook x Seatback frame | 5.2 | 54 | 47 in.·lbf |
| Seatback assembly x Seat cushion assembly | 43 | 440 | 32 |
| Front seat assembly x Body | 37 | 375 | 27 |
| Seat position sensor x Seat cushion frame | 8.0 | 52 | 71 in.·lbf |