

## TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
<b>REFRIGERANT LINE</b>			
A/C unit x Liquid and suction tubes	10	100	7
Suction tube x Suction hose	10	100	7
Suction tube x Compressor	10	100	7
Compressor x Discharge hose	10	100	7
Discharge hose Condenser	5.4	55	48 in.·lbf
Condenser x Liquid tube	5.4	55	48 in.·lbf
Rear A/C unit x Liquid tube	5.4	55	48 in.·lbf
Rear A/C unit x Suction tube	5.4	55	48 in.·lbf
Suction line (Piping joint)	23	235	17
Liquid line (Piping joint)	14	140	10
<b>AIR CONDITIONER UNIT</b>			
Tube and accessory x Expansion valve x Tube connector	4.1	42	36 in.·lbf
Evaporator x Tube and accessory	4.1	42	36 in.·lbf
<b>REAR A/C UNIT</b>			
Tube and accessory x Expansion valve	3.5	36	31 in.·lbf
<b>COMPRESSOR AND MAGNETIC CLUTCH</b>			
Compressor x Engine (Bolt)	49	500	36
Compressor x Bracket x Engine (Nut)	30	300	22
Pressure plate x Compressor	13.2	135	9
<b>CONDENSER</b>			
Cap x Condenser	12.3	125	9
<b>PRESSURE SWITCH</b>			
Pressure switch x Liquid tube	10	100	7