

BODY**TORQUE SPECIFICATION**

SS110-01

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER			
Front bumper reinforcement x Body	13	135	10
REAR BUMPER			
Rear bumper reinforcement x Body	20	205	15
HOOD			
Hood x Hood hinge	13	135	10
Hood support	22	225	16
HOOD LOCK CONTROL			
Hood lock x Body	8.0	82	71 in.·lbf
FRONT DOOR			
Door hinge x Body	33	335	24
Door hinge x Front door	26	265	19
Door lock striker	23	235	17
Outside handle frame x Door panel	5.5	56	49 in.·lbf
Outside handle cover x Door panel	5.5	56	49 in.·lbf
Door closer x Door panel	5.5	56	49 in.·lbf
Door window front guide x Door panel	8.0	82	71 in.·lbf
Door window rear guide x Door panel	8.0	82	71 in.·lbf
Window regurator x Door panel	11	115	8
Door glass x Window regurator	5.5	56	49 in.·lbf
REAR DOOR			
Door hinge x Body	33	335	24
Door hinge x Rear door	26	265	19
Door lock striker	23	235	17
Outside handle frame x Door panel	5.5	56	49 in.·lbf
Outside handle plug x Door panel	5.5	56	49 in.·lbf
Door closer x Door panel	5.5	56	49 in.·lbf
Door window rear guide x Door panel	8.0	82	71 in.·lbf
Door window front guide x Door panel	8.0	82	71 in.·lbf
Window regurator x Door panel	8.0	82	71 in.·lbf
Door glass x Window regurator	5.5	56	49 in.·lbf
OUTSIDE REAR VIEW MIRROR			
Outside rear view mirror x Door panel	5.5	56	49 in.·lbf
LUGGAGE COMPARTMENT DOOR AND HINGE			
Luggage compartment door x Door hinge	13	135	10
Door hinge x Body	13	135	10
Luggage compartment door lock x Body	5.5	56	49 in.·lbf
Luggage compartment door lock striker	5.5	56	49 in.·lbf
FRONT WIPER AND WASHER			
Wiper arm x Wiper link	20	205	15
Sub-wiper arm x Wiper link	5.5	56	49 in.·lbf

SERVICE SPECIFICATIONS - BODY

SLIDING ROOF				
Sliding roof housing x Bracket	Bolt	8.0	82	71 in.·lbf
	Nut	5.5	56	49 in.·lbf
Sliding roof bracket x Body	Bolt	8.0	82	71 in.·lbf
	Nut	5.5	56	49 in.·lbf
Drive gear x Body		5.5	56	49 in.·lbf
INSTRUMENT PANEL				
No. 1 brace x Body		20	205	15
No. 2 brace x Body		20	205	15
Front passenger airbag assembly x Instrument panel		20	205	15
FRONT SEAT				
Slide motor x Seat adjuster		2.5	25	22 in.·lbf
Seat cushion slide motor x Seat adjuster		2.5	25	22 in.·lbf
Tilt motor x Power reclining adjuster assembly		2.5	25	22 in.·lbf
Lifter motor x Power reclining adjuster assembly		2.5	25	22 in.·lbf
Power reclining adjuster assembly x Seat adjuster		19	195	14
Seat cushion assembly x Seat adjuster assembly		21	214	15
Lumber support adjuster x Seatback frame		5.2	54	47 in.·lbf
Headrest adjuster x Seatback frame		5.2	54	47 in.·lbf
Seatback cover hook x Seatback frame		5.2	54	47 in.·lbf
Seatback assembly x Seat cushion assembly		43	440	32
Front seat assembly x Body		37	375	27
REAR SEAT (Power adjuster type)				
Rear seat outer track x Rear seat adjuster		21	214	15
Rear seat inner track x Rear seat adjuster		21	214	15
Rear seatback hinge x Rear seatback frame		18	185	13
Rear seat adjuster x Body		18	185	13
SEAT BELT				
Front seat floor anchor x Front seat		42	430	31
Front seat shoulder anchor x Power adjustable anchor		42	430	31
Front seat outer belt retractor x Body	Upper bolt	7.5	75	67 in.·lbf
	Lower bolt	42	430	31
Power adjustable anchor x Body		42	430	31
Front seat inner belt x Body		42	430	31
Rear seat outer belt shoulder anchor x Body		42	430	31
Rear seat outer belt floor anchor x Body		42	430	31
Center rear seat belt shoulder anchor x Body		42	430	31
Center rear seat belt floor anchor x Body		42	430	31
Rear seat inner belt x Body		42	430	31
Center rear seat inner belt assembly x Body		42	430	31
CRS tether anchor bracket x Body		21	214	15
CRS anchor bracket x Body		33	337	24