

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
POWER STEERING FLUID			
Pressure line joint	40 (44)	410 (450)	30 (33)
POWER TILT AND POWER TELESCOPIC STEERING COLUMN			
Column upper tube sub-assembly x Column upper tube assembly	20	210	15
Column tube stopper	19	190	14
Telesco lever lock bolt	20	210	15
Telescopic steering slider support set bolt	11	110	8
Column tube support x Column tube	15	150	11
Power tilt motor set bolt	20	210	15
No. 2 intermediate shaft assembly x Main shaft assembly	35	360	26
Steering column assembly set nut	25	260	19
Sliding yoke x Control valve shaft	35	360	26
Sliding yoke x No. 2 intermediate shaft assembly	35	360	26
Steering wheel set nut	50	510	37
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
POWER STEERING VANE PUMP			
Front housing x Rear housing	22	220	16
Pressure port union	69	700	51
Suction port union x Vane pump assembly	12	120	9
Pump bracket	30	310	22
Pressure feed tube x Vane pump assembly	49	500	36
Pump assembly set nut	43	440	32
Pump assembly set bolt	39	400	29
POWER STEERING GEAR			
Control valve housing x Rack housing	18	180	13
Self-locking nut	59	600	43
Rack housing cap	69	700	51
Rack guide spring cap lock nut	50 (69)	510 (700)	37 (51)
Rack end x Steering rack	95 (127)	970 (1,300)	70 (94)
Tie rod end lock nut	56	570	41
Pressure control valve x Control valve housing	18	180	13
No. 3 intermediate shaft x Control valve shaft	35	360	26
Turn pressure tube (union nut)	23 (25)	235 (255)	17 (18)
Turn pressure tube (bolt)	34	350	25
PS gear assembly set bolt and nut	118	1,200	87
Pressure feed and return tubes	49	500	36
Sliding yoke x Control valve shaft	35	360	26
Steering knuckle x Tie rod end	59	600	43
Steering wheel set nut	50	510	37

(): For use without SST