

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Transmission Output Flange x Output Shaft	126	1,280	92
Vehicle Speed Sensor Set Bolt	5.4	55	48 in.·lbf
O/D Direct Clutch Speed Sensor Set Bolt	5.4	55	48 in.·lbf
Solenoid Connector Set Bolt	5.4	55	48 in.·lbf
Solenoid Wiring Clamp Set Bolt	6.4	65	56 in.·lbf
Oil Strainer x Valve Body	10	100	7
Oil Pan x Transmission Case	7.4	75	65 in.·lbf
Drain Plug	20	205	15
Neutral Start Switch x Transmission Case	13	130	9
Neutral Start Switch Set Nut	6.9	70	61 in.·lbf
Control Shaft Set Bolt	16	160	12
Linear Solenoid Valve SLU, SLT x Valve Body	6.4	65	56 in.·lbf
Linear Solenoid Valve SLN x Valve Body	10	100	7
Shift Solenoid Valve No. 1, No. 3 x Valve Body	6.4	65	56 in.·lbf
Shift Solenoid Valve No. 2, No. 4 x Valve Body	10	100	7
Valve Body x Transmission Case	10	100	7
Parking Lock Pawl Bracket x Transmission Case	7.4	75	65 in.·lbf
Heated Oxygen Sensor x Exhaust Pipe	44	450	32
Front TWC (unleaded gasoline) or Sub-muffler (leaded gasoline) x Exhaust pipe	43	440	32
Pipe Support Bracket x Transmission	43	440	32
Center Floor Crossmember Brace x Body	13	130	9
Front TWC (unleaded gasoline) or Sub-muffler (leaded gasoline) x Exhaust manifold	62	630	46
Engine Rear Mounting Member Bracket Plate x Body	5.4	55	48 in.·lbf
Heat Insulator x Body	5.4	55	48 in.·lbf
Propeller Shaft Heat Insulator x Body	5.4	55	48 in.·lbf
Shift Control Rod x Shift Lever Assembly	13	130	9
Shift Lever Assembly x Body	8.3	85	74 in.·lbf
Shift Lever Control Shaft Nut	12.5	128	9
Shift Lever Guide Housing x Shift Lever Plate	3.0	29	25 in.·lbf
Oil Cooler Pipe Union Nut	44	450	32
Oil Cooler Pipe Clamp Set Bolt	4.9	50	43 in.·lbf
Flywheel Housing Under Cover x Transmission Housing	18	185	13
Torque converter x Drive plate	48	490	35
Engine rear mounting x Body	26	270	20
Transmission x Engine	17 mm head 14 mm head	72 37	53 27
Drive plate x Crankshaft	See page AT-40		