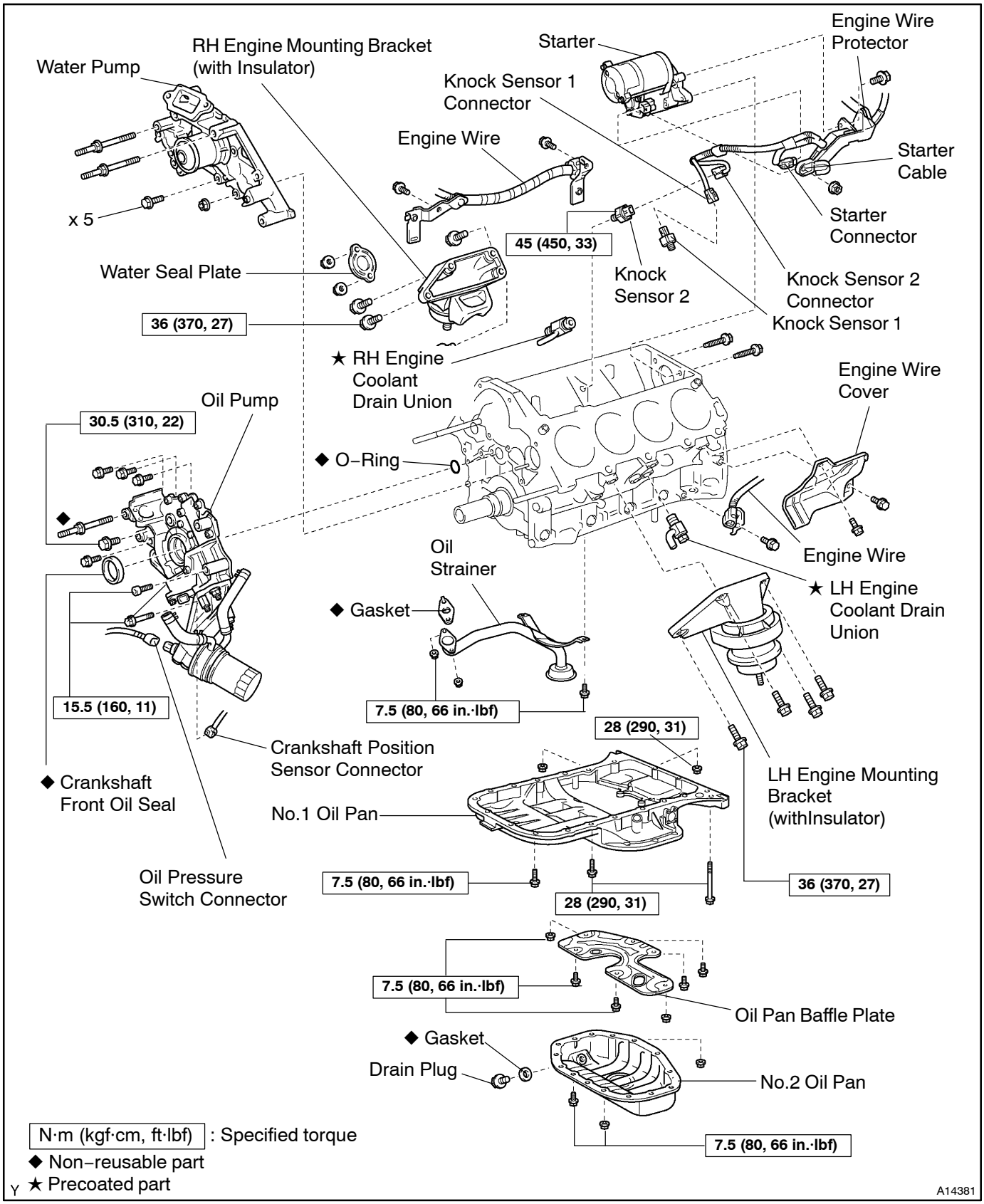
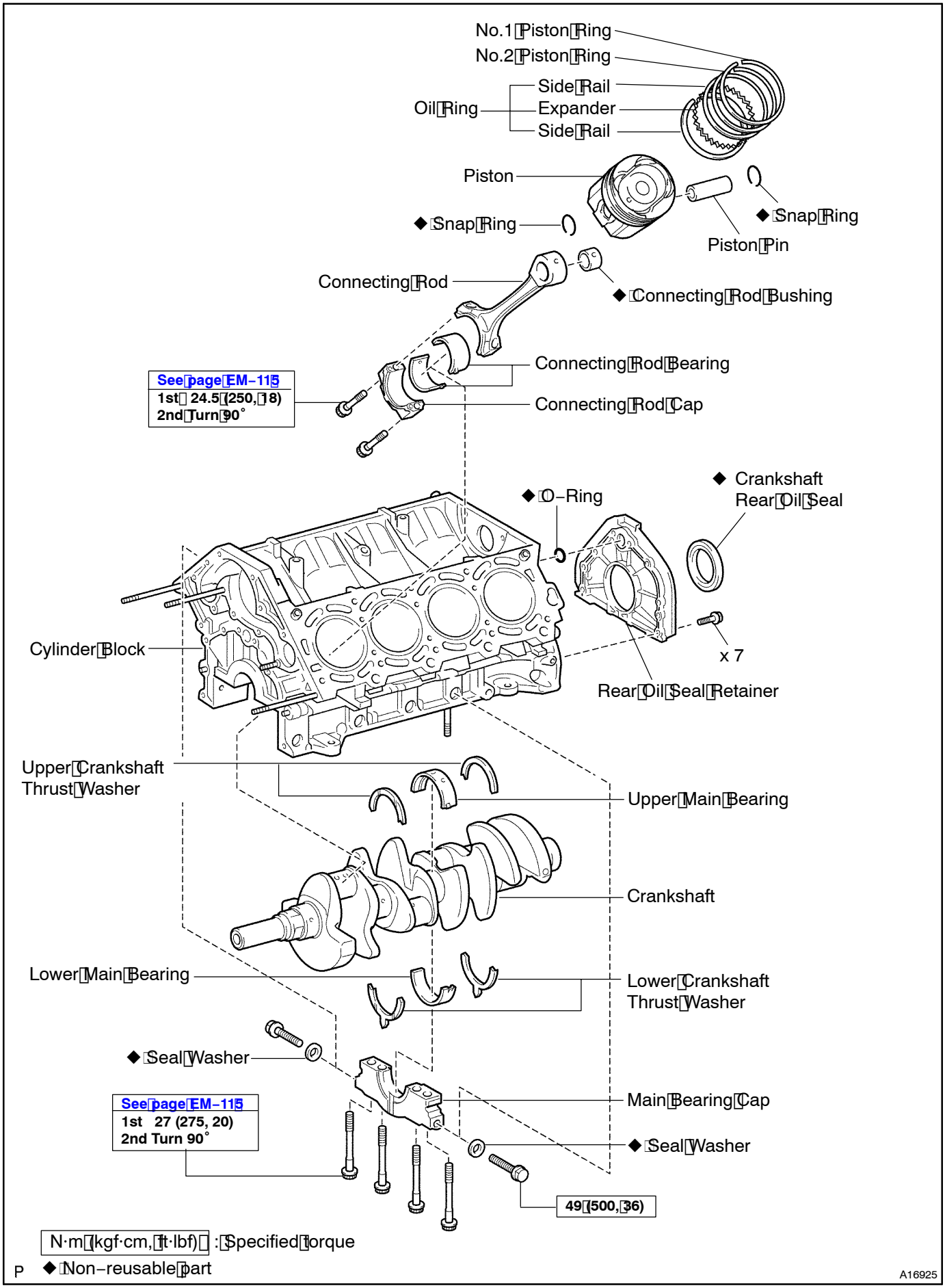
CYLINDER BLOCK

COMPONENTS

EM0E9–08




No.1 Piston Ring
No.2 Piston Ring
Oil Ring
Side Rail
Expander
Side Rail
Piston
◆ Snap Ring
◆ Snap Ring
Piston Pin
Connecting Rod
◆ Connecting Rod Bushing
Connecting Rod Bearing
See page EM–115
1st 24.5 (250, 18)
2nd Turn 90°
Connecting Rod Cap
◆ O–Ring
◆ Crankshaft Rear Oil Seal
Cylinder Block
x 7
Rear Oil Seal Retainer
Upper Crankshaft Thrust Washer
Upper Main Bearing
Crankshaft
Lower Main Bearing
Lower Crankshaft Thrust Washer
◆ Seal Washer
See page EM–115
1st 27 (275, 20)
2nd Turn 90°
Main Bearing Cap
◆ Seal Washer
49 (500, 36)
N·m (kgf·cm, ft·lbf) : Specified torque
P ◆ Non–reusable part
A16925